



# Milled Rye Products

## Safety Data Sheet

According To Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules And Regulations And According To The Hazardous Products Regulation (February 11, 2015).

Date of Issue: 10/10/2025

Version: 2.0

### SECTION 1: IDENTIFICATION

#### 1.1. Product Identifier

**Product Name:** Milled Rye Products

#### 1.2. Intended Use of the Product

**Use Of The Substance/Mixture:** Food ingredient

#### 1.3. Name, Address, and Telephone of the Responsible Party

##### Company

Ardent Mills  
1875 Lawrence St  
Denver, CO 80202  
800-851-9618

[www.ardentmills.com](http://www.ardentmills.com)

#### 1.4. Emergency Telephone Number

ChemTel: 1-800-255-3924

### SECTION 2: HAZARDS IDENTIFICATION

#### 2.1. Classification of the Substance or Mixture

##### GHS-US/CA Classification

Combustible Dust

#### 2.2. Label Elements

##### GHS-US/CA Labeling

##### Signal Word (GHS-US/CA)

: Warning

##### Hazard Statements (GHS-US/CA)

: May form combustible dust concentrations in air.

##### Supplemental Information

: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Proper grounding procedures to avoid static electricity should be followed. Prevent dust accumulation (to minimize explosion hazard). Avoid generating dust.

#### 2.3. Other Hazards

Exposure may aggravate pre-existing eye, skin, or respiratory conditions.

#### 2.4. Unknown Acute Toxicity (GHS-US/CA)

No additional information available

### SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

#### 3.1. Substance

Not applicable

#### 3.2. Mixture

Name	Synonyms	Product Identifier	% *	GHS Ingredient Classification
Milled Rye	None.	(CAS-No.) (Not Assigned)	100	Combustible Dust

Full text of H-statements: see section 16

\*Percentages are listed in weight by weight percentage (w/w%) for liquid and solid ingredients. Gas ingredients are listed in volume by volume percentage (v/v%).

### SECTION 4: FIRST AID MEASURES

#### 4.1. Description of First-aid Measures

**General:** Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

**Inhalation:** Using proper respiratory protection, move the exposed person to fresh air at once. Encourage exposed person to cough, spit out, and blow nose to remove dust. Immediately call a poison center, physician, or emergency medical service.

**Skin Contact:** Obtain medical attention if irritation develops or persists.

**Eye Contact:** Rinse cautiously with water for at least 5 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if irritation develops or persists.

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**Ingestion:** Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

### 4.2. Most Important Symptoms and Effects Both Acute and Delayed

**General:** Not expected to present a significant hazard under anticipated conditions of normal use.

**Inhalation:** Dust may be harmful or cause irritation.

**Skin Contact:** Prolonged exposure may cause skin irritation.

**Eye Contact:** May cause slight irritation to eyes.

**Ingestion:** Ingestion may cause adverse effects.

**Chronic Symptoms:** None known.

### 4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

## SECTION 5: FIRE-FIGHTING MEASURES

### 5.1. Extinguishing Media

**Suitable Extinguishing Media:** Use extinguishing media appropriate for surrounding fire.

**Unsuitable Extinguishing Media:** Do not use a heavy water stream. Use of heavy stream of water may spread fire.

### 5.2. Special Hazards Arising From the Substance or Mixture

**Fire Hazard:** Combustible Dust.

**Explosion Hazard:** Dust explosion hazard in air.

**Reactivity:** Hazardous reactions will not occur under normal conditions.

### 5.3. Advice for Firefighters

**Precautionary Measures Fire:** Exercise caution when fighting any chemical fire.

**Firefighting Instructions:** Use water spray or fog for cooling exposed containers.

**Protection During Firefighting:** Do not enter fire area without proper protective equipment, including respiratory protection.

**Hazardous Combustion Products:** Carbon oxides (CO, CO<sub>2</sub>).

**Other Information:** Risk of dust explosion.

### 5.4. Reference to Other Sections

Refer to Section 9 for flammability properties.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### 6.1. Personal Precautions, Protective Equipment and Emergency Procedures

**General Measures:** Remove ignition sources. Keep away from heat, hot surfaces, sparks, open flames, and other ignition sources. No smoking. Avoid prolonged contact with eyes, skin and clothing. Avoid breathing dust. Avoid generating dust.

#### 6.1.1. For Non-Emergency Personnel

**Protective Equipment:** Use appropriate personal protective equipment (PPE).

**Emergency Procedures:** Evacuate unnecessary personnel.

#### 6.1.2. For Emergency Personnel

**Protective Equipment:** Equip cleanup crew with proper protection.

**Emergency Procedures:** Eliminate ignition sources. Ventilate area. Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit.

### 6.2. Environmental Precautions

Prevent entry to sewers and public waters.

### 6.3. Methods and Materials for Containment and Cleaning Up

**For Containment:** Remove ignition sources. Contain solid spills with appropriate barriers and prevent migration and entry into sewers or streams. Avoid generation of dust during clean-up of spills.

**Methods for Cleaning Up:** Clean up spills immediately and dispose of waste safely. Use explosion proof vacuum during cleanup, with appropriate filter. Do not mix with other materials. Use only non-sparking tools. Vacuum clean-up is preferred. If sweeping is required use a dust suppressant. Use water to suppress dust. Contact competent authorities after a spill.

### 6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

## SECTION 7: HANDLING AND STORAGE

### 7.1. Precautions for Safe Handling

**Additional Hazards When Processed:** Accumulation and dispersion of dust with an ignition source can cause a combustible dust explosion. Keep dust levels to a minimum and follow applicable regulations.

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**Precautions for Safe Handling:** Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Avoid prolonged contact with eyes, skin and clothing. Avoid breathing dust. Avoid creating or spreading dust. Keep away from heat, sparks, open flames, and hot surfaces. No smoking.

**Hygiene Measures:** Handle in accordance with good industrial hygiene and safety procedures.

### 7.2. Conditions for Safe Storage, Including Any Incompatibilities

**Technical Measures:** Comply with applicable regulations. Avoid creating or spreading dust. Use explosion-proof electrical, ventilating, lighting equipment. Proper grounding procedures to avoid static electricity should be followed.

**Storage Conditions:** Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

**Incompatible Materials:** Strong acids, strong bases, strong oxidizers.

### 7.3. Specific End Use(s)

No use is specified.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), AIHA (WEEL), NIOSH (REL), OSHA (PEL), or Canadian provincial governments.

Particulates Not Otherwise Regulated (PNOR) / Particulates Not Otherwise Specified (PNOS)		
US OSHA	PEL (TWA)	15 mg/m <sup>3</sup> (total dust); 5 mg/m <sup>3</sup> (respirable fraction)
ACGIH	PNOS (TWA)	10 mg/m <sup>3</sup> (inhalable fraction); 3 mg/m <sup>3</sup> (respirable fraction)
Ontario	OEL (TWA)	10 mg/m <sup>3</sup> (inhalable fraction); 3 mg/m <sup>3</sup> (respirable fraction)

### 8.2. Exposure Controls

**Appropriate Engineering Controls:** Suitable eye/body wash equipment should be available in the vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed. Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof equipment. Use local exhaust or general dilution ventilation or other suppression methods to maintain dust levels below exposure limits. Power equipment should be equipped with proper dust collection devices. It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen-deficient environment.

**Personal Protective Equipment: Personal Protective Equipment:** Protective eyewear. Insufficient ventilation: wear respiratory protection. If irritation is experienced, wear protective clothing and gloves



**Hand Protection:** Wear protective gloves if irritation is experienced.

**Eye and Face Protection:** Safety glasses or goggles.

**Skin and Body Protection:** Wear suitable protective clothing if irritation is experienced.

**Respiratory Protection:** If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

**Other Information:** When using, do not eat, drink or smoke.

**Hand Protection:** Wear protective gloves if irritation is experienced.

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. Information on Basic Physical and Chemical Properties

Physical State	: Solid
Appearance	: No data available
Odor	: No data available
Odor Threshold	: No data available

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<b>pH</b>	: No data available
<b>Evaporation Rate</b>	: No data available
<b>Melting Point</b>	: No data available
<b>Freezing Point</b>	: No data available
<b>Boiling Point</b>	: No data available
<b>Flash Point</b>	: No data available
<b>Auto-ignition Temperature</b>	: No data available
<b>Decomposition Temperature</b>	: No data available
<b>Flammability (solid, gas)</b>	: No data available
<b>Lower Flammable Limit</b>	: No data available
<b>Upper Flammable Limit</b>	: No data available
<b>Vapor Pressure</b>	: No data available
<b>Relative Vapor Density at 20°C</b>	: No data available
<b>Relative Density</b>	: No data available
<b>Specific Gravity</b>	: No data available
<b>Solubility</b>	: No data available
<b>Partition Coefficient: N-Octanol/Water</b>	: No data available
<b>Viscosity</b>	: No data available

## SECTION 10: STABILITY AND REACTIVITY

### 10.1. Reactivity:

Hazardous reactions will not occur under normal conditions.

### 10.2. Chemical Stability:

Stable under recommended handling and storage conditions (see section 7).

### 10.3. Possibility of Hazardous Reactions:

Hazardous polymerization will not occur.

### 10.4. Conditions to Avoid:

Direct sunlight, extremely high or low temperatures, and incompatible materials. Sparks, heat, open flame and other sources of ignition. Dust accumulation (to minimize explosion hazard).

### 10.5. Incompatible Materials:

Strong acids, strong bases, strong oxidizers.

### 10.6. Hazardous Decomposition Products:

Thermal decomposition may produce: Carbon oxides (CO, CO<sub>2</sub>).

## SECTION 11: TOXICOLOGICAL INFORMATION

### 11.1. Information on Toxicological Effects - Product

**Acute Toxicity (Oral):** Not classified

**Acute Toxicity (Dermal):** Not classified

**Acute Toxicity (Inhalation):** Not classified

**LD50 and LC50 Data:**

No additional information available

**Skin Corrosion/Irritation:** Not classified

**Eye Damage/Irritation:** Not classified

**Respiratory or Skin Sensitization:** Not classified

**Germ Cell Mutagenicity:** Not classified

**Carcinogenicity:** Not classified

**Specific Target Organ Toxicity (Repeated Exposure):** Not classified

**Reproductive Toxicity:** Not classified

**Specific Target Organ Toxicity (Single Exposure):** Not classified

**Aspiration Hazard:** Not classified

**Symptoms/Injuries After Inhalation:** Dust may be harmful or cause irritation.

**Symptoms/Injuries After Skin Contact:** Prolonged exposure may cause skin irritation.

**Symptoms/Injuries After Eye Contact:** May cause slight irritation to eyes.

**Symptoms/Injuries After Ingestion:** Ingestion may cause adverse effects.

**Chronic Symptoms:** None known.

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### 11.2. Information on Toxicological Effects - Ingredient(s)

#### LD50 and LC50 Data:

No additional information available

## SECTION 12: ECOLOGICAL INFORMATION

### 12.1. Toxicity

Ecology - General: Not classified.

### 12.2. Persistence and Degradability

Persistence and Degradability	Not established.
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### 12.3. Bioaccumulative Potential

Bioaccumulative Potential	Not established.
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### 12.4. Mobility in Soil

No additional information available

### 12.5. Other Adverse Effects

Other Information: Avoid release to the environment.

## SECTION 13: DISPOSAL CONSIDERATIONS

### 13.1. Waste treatment methods

**Waste Disposal Recommendations:** Dispose of contents/container in accordance with local, regional, national, territorial, provincial, and international regulations.

**Ecology - Waste Materials:** Avoid release to the environment.

## SECTION 14: TRANSPORT INFORMATION

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

### 14.1. In Accordance with DOT

Not regulated for transport

### 14.2. In Accordance with IMDG

Not regulated for transport

### 14.3. In Accordance with IATA

Not regulated for transport

### 14.4. In Accordance with TDG

Not regulated for transport

## SECTION 15: REGULATORY INFORMATION

### 15.1. US Federal Regulations

SARA Section 311/312 Hazard Classes	Physical hazard - Combustible dust
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### 15.2. US State Regulations

Neither this product nor its chemical components appear on any US state lists, or its chemical components are not required to be disclosed.

### 15.3. Canadian Regulations

Neither this product nor its chemical components appear on any lists, or its chemical components are not required to be disclosed.

## SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

**Date of Preparation or Latest Revision** : 10/10/2025

#### Revision

**Other Information** : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200 and Canada's Hazardous Products Regulations (HPR) SOR/2015-17.

*This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.*